

Request for proposal

CHILLER REPLACEMENT AT TRUMAN HIGH SCHOOL RFP# 2024-PUR-019

PROPOSALS MUST BE RECEIVED BY: 10:30 AM (CST) ON FRIDAY, JULY 26, 2024

Please mark your sealed envelope "RFP #2024-PUR-019 Chiller Replacement at Truman High School Proposal" and deliver to the following address and person:

Lisa Patrick
Purchasing Supervisor
Lisa Patrick@isdschools.org

201 N. Forest Avenue Independence, MO 64050 816-521-5599 extension 10610

All questions, requests for information or clarification pertaining to this bid must be submitted in writing to the Purchasing Supervisor at the email address listed above. The deadline for questions is Monday, July 15, 2024 at 2:00 PM (CST)

It is the responsibility of interested firms to check the website: http://sites.isdschools.org/purchasing/bids-and-rfps for any addendums or notices of information prior to the opening date and time of this RFP. All addendums must be signed and included with your submitted Proposal.



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Chiller Replacement at Truman High School Request for Proposal 2024-PUR-019

Proposal Due:

July 26, 2024 10:30 am

1. Background

1.1. Notice

- 1.1.1. Independence School District (the "District") seeks a contractor ("Contractor") to perform the install of the Chiller at Truman High School. If your firm is interested, please submit the information requested in this Request for Proposal (RFP) to the Independence School District office by 10:30 a.m. on July 26, 2024. All information necessary for the submittal is contained in this RFP.
- **1.2. RFP Schedule:** The timeline listed below is the District's estimation of time required to complete the RFP process. All efforts shall be made to abide by this schedule; however, it is subject to change due to different circumstances.
 - 1.2.1. Issue RFP: Wednesday, June 26, 2024
 - 1.2.2. Pre-bid Meeting and inspection of property held at site (3301 S. Noland Road, Independence, MO 64055): July 10, 2024, 9:00 a.m.
 - 1.2.3. Deadline to submit written questions: 2:00 p.m., Monday, July 15, 2024.
 - 1.2.4. Deadline for RFP: Friday, July 26, 2024 at 10:30 a.m.
 - 1.2.5. Vendor selection date: 6:00 p.m., August 13, 2024 ISD Board of Education Meeting.

2. <u>Description of Services</u>

2.1. Type

2.1.1. Install the replacement Chiller at Truman High School. See attachment A with Specifications.

2.2. Location

2.2.1. Truman High School at 3301 S. Noland Road, Independence MO 64055

2.3. Equipment



2.3.1. Two Trane 410 Chillers (RTAF410E). The successful bidder shall furnish all materials, tools, and equipment necessary to accomplish the relocate and installation service.

2.4. Inspection

2.4.1. Contractor must attend Pre-bid Meeting to visit the site before submitting their proposal and be responsible for all measurements on the project.

2.5. Project Schedule

- 2.5.1. Vendor selection date: 6:00 p.m., Tuesday, August 13, 2024
- 2.5.2. Issue Contract date: August 14, 2024
- 2.5.3. Planned commencement of service: The date is based on when the manufacturer can produce the Chiller.
- 2.5.4. Planned substantial completion of service: The date is based on when the manufacturer can produce the Chiller.
- 2.5.5. Planned final completion of service: The date is based on when the manufacturer can produce the Chiller.

3. Scope of Services

3.1. Hours of service

3.1.1. Contractor will have access from 7:00 a.m. till 4:00 p.m. Monday thru Friday excluding District days off.

3.2. Terms and conditions

3.2.1. Contractor is to install to factory specifications.

3.3.

Exclusions

3.4. Term

- 3.4.1. Contract Issued: August 14, 2024
- 3.4.2. Start date: The date is based on when the manufacturer can produce the Chiller.
- 3.4.3. Date of final completion: The date is based on when the manufacturer can produce the Chiller.

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4. Required Insurance

4.1. Liability

- 4.1.1. \$100,000 per incident
- 4.1.2. \$300,000 per year

4.2. Workers Compensation

4.2.1. Statutory limits

4.3. Bond

- 4.3.1. Payment: Amount of Agreement
- 4.3.2. Performance: Amount of Agreement

5. Disclosures and Notifications

5.1. Conflicts of interest

5.1.1. Proposal must state whether proposer has any professional, business, or familial relationship with any current member of the Board of Education of the District or with any administrator of the District.

5.2. Cooperative Procurement

5.2.1. Indicate whether, if the District accepted your Proposal, you would provide the same products and services under the same prices and terms to any public-school district or any other non-profit organization having membership in the Mid-America Council of Public Purchasing (MACPP), Mid-America Regional Counsel (MARC) or Greater Suburban Kansas City Joint Purchasing Cooperative and/or located within the greater Kansas City metropolitan trade area.

5.2.1.1. YES NO	$_{}$ (mark one with X)
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- 5.2.2. The prices, terms, and conditions of this RFP and any subsequent term agreement would control the terms of any subsequent agreement.
- 5.2.3. Organizations represented by MACPP, MARC or GSKCJPC have no obligation under the cooperative procurement agreement to use the RFP, Proposal, or agreement unless they are specifically named in the RFP as a joint respondent.
- 5.2.4. The ordering jurisdiction will issue purchase orders and be responsible for all receiving, inspection, payments and other agreement administration.



5.2.5. Each jurisdiction that is a party to the joint Proposal may act as Administrative Contracting Officer with responsibility to issue purchase orders, inspect and receive goods, make payments, and handle disputes involving shipment to the jurisdiction.

6. Contract Terms

6.1. E-Verify

6.1.1. Missouri law requires all companies doing business under contracts greater than \$5,000 with government entities to attest that all their employees and subcontractor's employees are "lawfully present in the United States."

6.2. Prevailing Wage

6.2.1. Missouri law requires agreements to contain the following prevailing wage terms: "A wage of no less than the prevailing hourly rates of wages for work of a similar character in the locality in which the work is performed shall be paid to all workmen employed by or on behalf of any public body engaged in public works exclusive of maintenance work" (§ 290.220) and "Not less than the prevailing hourly rate of wages specified in wage determination as requested from the State shall be paid to all workers performing work under this contract" (§ 290.250). The contractor shall forfeit as a penalty to the State, County, City, and County, City, Town, District or other political sub-division on whose behalf the contract is made or awarded. Ten (\$10.00) Dollars for each worker employed, for each calendar day, or portion thereof such worker is paid less than the said stipulated rates for any work done under this contract by him or by any sub-contractor under him. § 290.250. All payroll records of the contractor are to be submitted to the School District, with the approved Prevailing Wage Statement, prior to final acceptance of the project.

6.3. Liquidated Damages

6.3.1. The District may assess liquidated damages for work not completed as agreed upon for up to \$50 per day.

6.4. Applicable law

6.4.1. Missouri law will govern contracts entered into pursuant to this RFP.

6.5. Termination

6.5.1. The District may terminate contracts entered into pursuant to this RFP without cause upon 30 days' notice.

6.6. Compliance with laws and policies

6.6.1. Proposer must comply with all federal and state anti-discrimination laws.

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- 6.6.2. All work shall be done in strict accordance with the provisions of the current edition of the building codes adopted by the City of Independence, Missouri and all city ordinances in effect during performance of this contract.
- 6.6.3. Contractor must be licensed to do business in the City of Independence.
- 6.6.4. All work shall meet or exceed the American with Disabilities Guidelines.
- 6.6.5. *A-133 Compliance Supplement*: The contractor must certify that they and their principals are not debarred, suspended, proposed for debarment, declared ineligible or voluntarily excluded from covered transactions by any Federal Department or Agency.
- 6.6.6. Excessive Unemployment: The Missouri Department of Labor and Industrial Relations has determined that a period of "Excessive Unemployment" remains in effect and will remain in effect if the unemployment rate exceeds 5% in the state of Missouri. Only Missouri laborers and laborers from nonrestrictive states are allowed by law to be employed on Missouri's public works projects. (See Sections 290.550 through 290.580 RSMo).
- 6.6.7. AHERA Notification: the District has completed the removal of friable asbestos in all District school buildings. In addition, all facilities have now been inspected by a certified asbestos inspector as required under the ASBESTOS HAZARD EMERGENCY RESPONSE ACT OF 1986 (AHERA). A copy of the AHERA Plan has been filed with the State of Missouri and a copy is on file with each building administrator. The AHERA Plan is available for inspection during regular school hours.
- 6.6.8. OSHA Training: As a condition of the Contract entered pursuant to this RFP, a Contractor must provide a 10-hour Occupational Safety and Health Administration (OSHA) Construction Safety Program ("Program") for Contractor's on-site employees as mandated by RSMo 292.675. Said Program must include a course in construction safety and health approved by OSHA or a similar program approved by the Missouri Department of Labor and Industrial Relations. This requirement includes the following: All of Contractors' on-site employees must complete the Program within 60 days of beginning work on the Project; Any employee found on the work site subject to this requirement without documentation of the successful completion of the Program will be given 20 days to produce such documentation before being subject to removal from the Project; Contractor's failure to comply with these requirements will subject it to penalties. Contractor shall forfeit as a penalty to the Owner \$2,500.00 plus \$100.00 for each employee employed by Contractor or Contractor's Subcontractor, for each calendar day, or portion thereof, such employee is employed to work under this Contract without the required training. Said penalty shall not accrue until the period in subsections 1 and 2 have elapsed. Contractor will be subject to said penalties notwithstanding any other provision to the contrary in this Construction Contract. Contractor shall require its contracts with all Subcontractors to contain these provisions.

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Contractor shall be responsible for penalties to Owner due to any Subcontractor's employees' failure to produce documentary evidence of training in the required Program. Contractor may withhold all sums necessary to cover any penalty from Subcontractor by suing in the circuit court of the county in which the project is located. Contractor shall have no right of recovery against Owner

6.6.9. Lead Paint Guidelines: After April 22, 2010, contractors and their individual crew members working in pre-1978 school buildings that are child occupied and residential properties will be required to obtain their Renovator Certification by an accredited EPA Training Provider.

6.7. Background Checks

6.7.1. Contracts entered pursuant to this RFP must require that all employees who will have unsupervised interaction with students will be fingerprinted and background checked under the background checks required by the District's Board Policies. Results of background checks of employees working directly with students must be provided to District. District reserves the right to refuse to allow any employee access to students if the employee completes no background check acceptable to the District.

6.8. Indemnity

6.8.1. The District will not agree to indemnify any contractor for its own negligence, for injuries or damages that do not arise from acts or omission of the District, or for injuries or damages for which the District has sovereign immunity.

6.9. Change orders

6.9.1. Change orders that exceed the greater of \$15,000 or 5% of the total originally contracted amount are subject to Board approval prior to performance of the work and are subject to re-bid. (See Board Policy 7210.)

6.10. Proposed contract

6.10.1. Proposals must include a copy of proposed contracts or service agreements if available or disclose terms required by the proposer of this RFP.

7. Interpretation, Questions, Withdrawal

7.1. Interpretation

- 7.1.1. The District will make no oral interpretations for proposers of meaning of the terms in this RFP.
- 7.1.2. Requests for interpretations to the meaning of this RFP must also be made in writing to Independence School District no later than 2:00 p.m., July 15, 2024 and failure by the

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successful proposer to do so shall not relieve the proposer of the obligations to execute such services under a later interpretation by the school district.

7.1.3. All interpretations made to the proposers will be issued in addenda to the RFP and will be sent to all proposers.

7.2. Questions

7.2.1. Submit written questions via e-mail to the following person:

Lisa Patrick
Purchasing Supervisor
lisa patrick@isdschools.org
201 N. Forest Avenue
Independence, MO 64050
816-521-5599 ext. 10610

7.3. Withdrawal

- 7.3.1. Any Contractor may withdraw his Proposal prior to the scheduled closing time for receipt of Proposals.
- 7.3.2. No Proposal shall be withdrawn for thirty (30) days after the scheduled closing time for receipt of Proposals.

8. Quote

- 8.1. Amount U.S. Dollars
- 8.2. Rate U.S. Dollars

9. Proposal Submission and Opening

9.1. Submission

9.1.1. Submit complete proposals with all forms filled out, Appendix A, B, C & D in a sealed envelope marked "RFP# 2024-PUR-019 Chiller Replacement at Truman High School" and deliver to the following address and person:

Lisa Patrick Purchasing Supervisor 201 N. Forest Avenue Independence, MO 64050 816-521-5599 ext. 10610



9.2. Opening

9.2.1. The Proposal will be opened publicly at the following location on the following date and time:

Date: July 26, 2024

Time: 10:30 a.m.

Location: Facilities Office

201 N. Forest Avenue Independence, MO 64050

10. Reservation of Rights

10.1. INDEPENDENCE SCHOOL DISTRICT RESERVES THE RIGHT TO ACCEPT OR REJECT ANY OR ALL PROPOSALS AND WAIVE ANY INFORMALITY IN THE PROPOSAL OR REQUEST FOR PROPOSAL.

11. Proposal Evaluation

11.1. Award

- 11.1.1. The contract will be awarded to the firm submitting the best responsible Proposal complying with this RFP if the Proposal is reasonable and in the best interest of the District to accept. The firm selected will be notified at the earliest practical date. The decision regarding acceptability of any firm's qualifications/proposal shall remain entirely with the District, at the District's sole discretion. The criteria for making this judgment will include but not limited to price, demonstrated capability, past work completed and general responsiveness to the RFP.
- 11.1.2. The District notifies all qualifiers that minority business enterprises will be afforded full opportunity to submit Proposals in response to this Request and will not be discriminated against on the grounds of race, color, or national origin in consideration of an award. Qualifier agrees that, should qualifier be awarded this contract, qualifier will not discriminate against any person who performs work under it because of race, religion, color, sex, national origin or ancestry.
- 11.1.3. The District reserves the right to reject any or all Proposals, to waive any informalities or technical defects in Proposals, and unless otherwise specified by the District, to accept any item or groups of items in the Proposal, as in the best interest of the District.

11.2. Acceptance Period

11.2.1. All Proposal offers must be firm for 90 days.



Appendix A FEDERAL WORK AUTHORIZATION PROGRAM AFFIDAVIT

	l,	peing of legal age and having be	en duly sworn upon my
oa	eath, state the following facts are true:		
1.	. I am over twenty-one years of age; and know	of the matters set forth.	
2.	. I am employed by("Compar	ny") and have authority to issu	ue this affidavit on its
	behalf.		
3.	. Company is enrolled in and participating in	he United States E-Verify fede	ral work authorization
	program regarding Company's employees w	orking in connection with the	e services Company is
	providing to, or will provide to, the District, to	the extent allowed by E-Verify.	
4.	. Company does not knowingly employ any pers	on who is an unauthorized alien	in connection with the
	services the Company is providing to, or will p	rovide to, the District.	
FU	URTHER AFFIANT SAYETH NOT.		
Bv	y:		
_,	(individual signature)		
Fo	or(company name)		
Tit	itle:		
Sul	ubscribed and sworn to before me on this	day of	_, 202
	_		
Му	Лу commission expires:	NOTARY PUBLIC	



Appendix B

REFERENCES AND EXPERIENCE

How many years has your firm been in busine		
List references and prior experience; pre agencies, in the last 3 – 5 year period; we being proposed.		type and size to the project
School District/Business		
Address		
Contact Person	Phone#	
Description of services performed and	d completion date	
School District/Business		
Address		
Contact Person	Phone#	
Description of services performed and	d completion date	
		
School District/Business		
Address		
Contact Person	Phone#	
Description of services performed and	d completion date	



Appendix C

PERSONNEL QUALIFICATIONS

Diddon are DEOLUDED to provide the information below in FULL DETAIL					
Bidders are REQUIRED to provide the information below in FULL DETAIL.					
Indicate the person who will be supervising project and years of experience in similar work.					
Name:	Name: Number of Years:				
Type of Experience:					
relating to the scope of this project	ees that would be working on this pro for other school districts and/or gove ttach a separate sheet of paper if ne	ernmental agencies or private			
EMPLOYEE NAME	QUALIFICATIONS	EXPERIENCE/TRAINING			



Appendix D

BID PROPOSAL SUBMISSION FORM – Chiller Replacement at Truman High School

Propos	al of				(hereinafter o	called
"Bidder	"), organ	ized and existing und	der the laws of the	State of	, doing business as	
a corpo	oration,	a partnership,	an individual	(circle one	e) to the Board of Education	on, School District
of Inde	pendence	e, Missouri (hereinaf	ter called "Owner").			
1.	In com	pliance with your Ad	vertisement for Bid	s, Bidder here	eby proposes to perform	all work for the
	INDEP	ENDENCE SCHOOL I	DISTRICT – Chiller I	Replacement a	at Truman High School. In s	trict accordance with
	the Co	ntract Documents, w	ithin the time set fo	orth herein and	d at the prices stated belo	ow, bidder should
	propos	e on individual base	bids for specific pro	oject locations	s as noted below. Owner	will award contract
	per ind	ividual base bid.				
2.	By sub	mission of this Bid, e	ach Bidder certifies	s, and in the o	case of a joint Bid each p	arty thereto certifies
	as to its	s own organization, t	hat this Bid has bee	en arrived at i	independently, without co	nsultation,
	commu	inication, or agreeme	ent as to any matte	r relating to th	nis Bid with any other Bidd	der or with any
	compe	titor.				
3.	Bidder	acknowledges recei	ot of the following A	ADDENDA:		
4.	The un	dersigned, having fa	miliarized itself with	n local conditi	ions affecting the cost of	the work at the place
	where	the work is to be don	e and with all Bidd	ing Documen	nts, including the Instruction	ons to Bidders, Plans
	and Sp	ecifications, General	and Supplementa	ry Conditions	s, the Standard Form of A	greement and the
	other C	Contract Documents,	and having examir	ned the location	on of the proposed work a	and considered the
	availab	ility of labor and mat	erials, hereby prop	oses and agr	rees to perform everything	g required to be
	perforn	ned, and to provide a	and furnish any and	l all labor, ma	aterials, supervision, nece	essary tools,
	equipm	ent, and all utility an	d transportation se	rvice necessa	ary to perform and compl	ete in a workmanlike

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and timely manner all of the work required for the project, all in strict conformance with the Instructions to

Bidders and other Contract Documents (including Addenda noted above, the receipt of which is hereby



Appendix D (continue)

acknowledged), for the lump sums hereinafter specified.

RESPECTFULLY SUBMITTED:			
Signature	-	Title	
Name (Please type or write clearly)	-	Date	
Company Name	-	Telephone Number	Fax Number
Street	-	Email address	
City, State, Zip Code	-	License number (if app	
By signing, he/she certifies that they are an	authorized agent	of said company and has	the authority to legally enter
into a binding Service Agreement.			
SEAL – (If BID is by a corporation)			

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Appendix D (continue)

BID SHEET				
Project: Chiller Replacement at Truman High School	Date: July 26, 2024			
Owner: INDEPENDENCE SCHOOL DISTRICT	201 N Forest Ave, Independence, MO 64050			
Equipment/Installation	Total Bid			
Replacement Chiller	\$			

*The above price includes installation of equipment in Attachment A and any other warranty agreements. Include dumpster if needed for project.

Company Name:	_
Printed Name:	
Signature:	
Date:	



Project: Chiller Replacement at Truman High School

Below is a scope to replace the Two Trane 410 Ton Air cooled Chillers.

- Reclaim refrigerant from existing chillers; owner will keep all reclaimed refrigerant.
- Disconnect and remove and existing (2) Trane Chillers, (2) primary chilled water pumps and (2) secondary chilled water pumps
- Furnish and install Two new Trane RTAF410E Trane Chillers.
 - Provide communication card to integrate to ALC
 - Dual point electrical connection
 - o Efficiency ratings equal to the selections attached
 - o Acoustic ratings equal to or better than attached
 - Chiller must be able to deliver chilled water with +/- 0.5 chilled water set point accuracy
- Make all necessary piping modifications for new chillers.
- Make all necessary electrical modifications for new chillers.
- Furnish and install new like Primary and secondary pumps.
 - o Provide new Triple duty valve, isolation valves and suction diffusers.
 - o Provide (2) Primary pumps ABB VFDs
 - Provide (2) Secondary Pumps ABB VFDs
- Make all necessary piping modifications for new Pumps.
- Make all necessary electrical modifications for new pumps.
- Furnish and install new Heat Trace on outdoor piping.
- Insulate all new piping to match existing.
- Test and balance Hydronic system.
- Provide Complete operational startup and system checkout.

Project Notes:

- Owner will keep existing R22 refrigerant
- Contractor must coordinate with Controls Services.





Unit Overview			
Chiller Model	RTAF air-cooled screw chiller		
Unit Nominal Tonnage	410 nominal tons		
Unit efficiency	High efficiency		
Refrigeration Capacity	345.3 tons		
Cooling Efficiency	8.523 EER (Btu/W-h)		
IPLV.IP 16.38 EER (Btu/W-h)			
NPLV.IP	15.24 EER (Btu/W-h)		
Unit Voltage 460.V/60.Hz/3 phase			
Refrigerant Type	Refrigerant charge R-513A		
Agency Listing	UL listed		
Pressure Vessel Code	ASME pressure vessel code		
ASHRAE 90.1 Compliance	ASHRAE 90.1 - all versions up to 2016		
Model Number	RTAF410EUAHHXUA1N11X3NLN CCV2CAPBX*XAA1X**X*		



Evaporator Information					
	Evaporator Application				
	Standard cooling				
Fluid Temperatures Flow Rate		Construction Features			
Evaporator Leaving 40.00 F	Design Flow 687.2 gpm	Configuration 1 pass evaporator			
Evaporator Entering 52.00 F	Min Flow 446.0 gpm	Fouling Factor			
Fluid Properties Fluid Pressure Drop		0.000100 hr-sq ft-deg F/ Btu			
Fluid Type Water	Design PD 7.07 ft H2O				
Freeze Point 32.00 F	Min PD 2.97 ft H2O				

Condenser Information					
Unit Application	Low ambient	Condenser Coil Option	Microchannel coil	Fan Type	Variable speed fans
Ambient Air Temp.	105.0 F	Auxiliary Items	Oil cooler	Number of Fans	24

Unit Electrical			
U	nit	RL	-A
Unit Voltage	460.V/60.Hz/3 phase	Condenser Fan RLA (each)	2.50 A
Frequency	60 hertz	RLA/AFD input - Compressor 1A	164.00 A
Compressor Starter	Variable speed compressors	RLA - Compressor 1B	168.00 A
Total Power	486.2 kW	RLA/AFD input - Compressor 2A	164.00 A
Compressor Power	454.5 kW	RLA - Compressor 2B	168.00 A
Fan Power	30.05 kW	LF	RA
Incoming Power Line Conn. Type	Dual point unit power	Compressor 1B Y-delta	346.00 A
Power Line Conn. Type	Circuit breaker	Compressor 1B X-line	1065.00 A
Short Circuit Current Option	Default amp rating	Compressor 2B Y-delta	346.00 A
Short Circuit Current Rating	10000 A	Compressor 2B X-line	1065.00 A
		MC	CA
		Dual Point Power MCA - ckt 1	410 A
		Dual Point Power MCA - ckt 2	410 A
		MC	OP .
		Dual Point Power MOP - ckt 1	500 A
		Dual Point Power MOP - ckt 2	500 A

Physical Inform	nation					
Dimer	nsions	Wei	ghts		Refrigerant Charge	Oil Charge
Length	546 in	Operating Weight	22139 lb	Circuit 1	253.5 lb	4.25 gal
Width	87 in	Shipping Weight	21980 lb	Circuit 2	260.1 lb	4.28 gal
Height	94 in					

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Unit Acoustics			
A-Weighted	Sound Power	Sound Pressure*	Unit Sound Package
100%	105 dBA	77 dBA	Standard noise
75%	102 dBA	74 dBA	
50%	101 dBA	73 dBA	
25%	93 dBA	66 dBA	

Note: In Accordance with AHRI 370

Prepared For:

*Note: at 30 feet in free field

Warranty

Standard Warranty

Information for LEED Proje	ects	
Refrigerant (R-513A) - ckt 1	253.5 lb	ASHRAE 90.1 - all versions up to 2016
Refrigerant (R-513A) - ckt 2	260.1 lb	This product meets the minimum efficiency requirements of ASHRAE
Rated Capacity (AHRI)	400.4 tons	Standard 90.1 and CANS/CSA C743 for all versions (which are based on AHRI standard rating conditions) and, therefore, also meets the LEED
Rated Efficiency (AHRI)	10.21 EER (Btu/W-h)	"Minimum Energy Performance" prerequisite in the Energy and Atmosphere section.
IPLV	16.38 EER (Btu/W-h)	·
Refrigeration Capacity	345.3 tons	The LEED Green Building Rating System™, developed by the U.S. Green Building Council, provides indepenent, third-party verification that a
Cooling Efficiency	8.523 EER (Btu/W-h)	building project meets green building and performance measures.
Compress Power	454.5 kW	
Fan Motor Power	30.05 kW	

Certified in accordance with the AHRI Air-Cooled Water-Chilling Packages Certification Program, which is based on AHRI Standard 550/590 (I-P) and AHRI Standard 551/591 (SI). Certified units may be found in the AHRI Directory at www.ahridirectory.org.



Trane Select Assist Version Number:

274

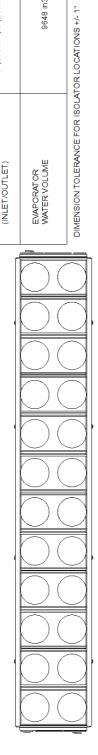
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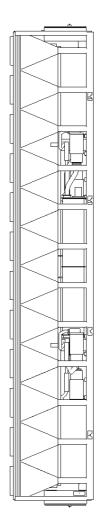
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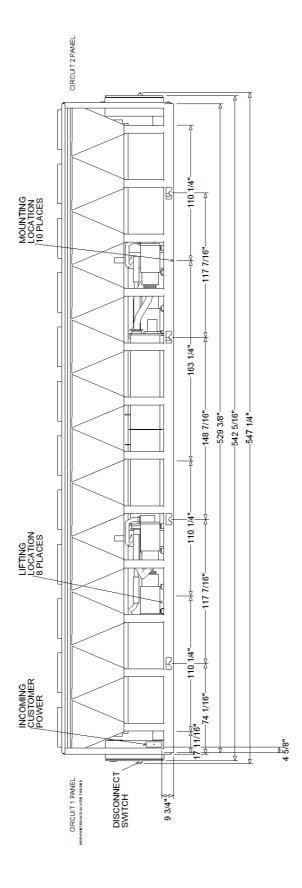
NOMINAL TONS	410
WATER CONNECTION DIAMETER (INLET/OUTLET)	8" (200mm)/8"(200mm)
EVAPORATOR WATER VOLUME	9648 in 3



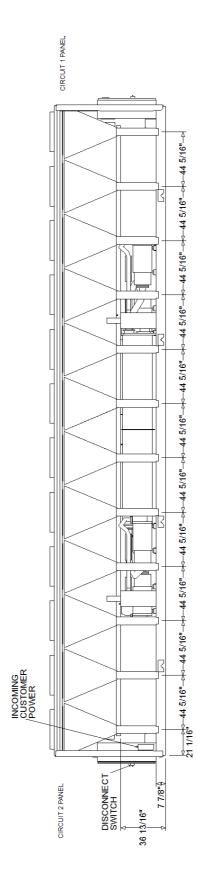




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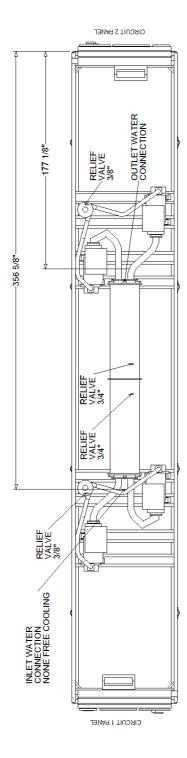




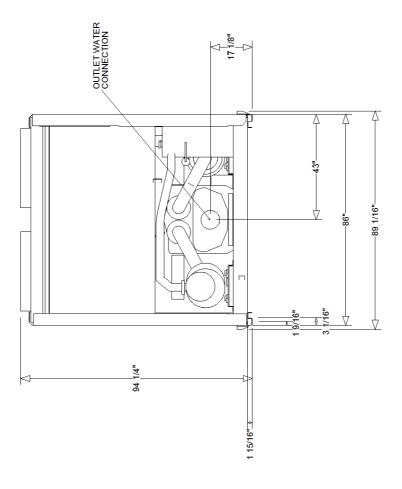


LEFT SIDE

NOTE: COIL BOX SUPPORTS ARE 6 3/8" WIDE.







END VIEW
(CIRCUIT 2 END)
INLET WATER CONNECTION
ON THE OPPOSITE END
OF EVAPORATION WILL
HAVE THE SAME DIMENSIONS.

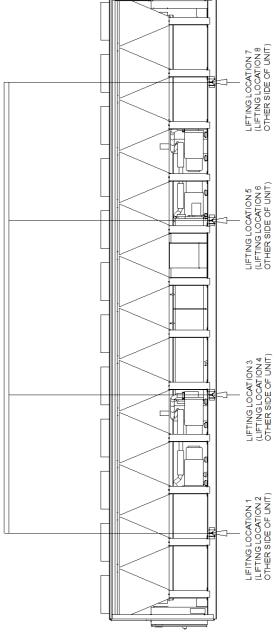


WARNING
LIFTING AND MOVING INSTRUCTIONS
Use the spreader bar as shown in the dagram. Refer
to installation instructions located inside control
panel for further rigging information.

Other lifting arrangements could result in death, serious injury or equipment damage.

96" SPREADER BAR

CONTROL PANEL CIRCUIT 1



NOTES

1.00 NOT FORKLIFT UNIT.

2. KEEP UNIT LEVEL WHEN LIFTING.

3. THE MAXIMUM RIGGING ANLOE AT EACH CHILLER LIFT POINT IS 30 DEGREE FROM VERTICAL.

4. LIFTING DIAGRAM IS A GENERIC REPRESENTATION FOR ALL UNITS, IT MAY NOT REPRESENT SIZE OF UNIT SELECTED.

5. DO NOT ALLOW LIFTING STRAPS TO CONTACT UNIT THE UNIT DURING LIFTING.

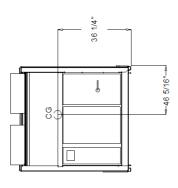
21,980 Ib WEIGHT TOLERANCE IS +/- 10%

TOTAL SHIPPING WEIGHT

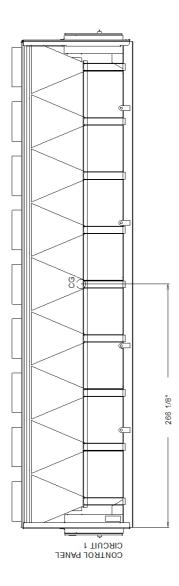


CENTER OF GRAVITY

Different unit configurations and options may cause a variation in the center of gravity from what is listed. Refer to the Installation, Operating and Maintenance manual for specific lifting instructions.



CONTROL PANEL END VIEW

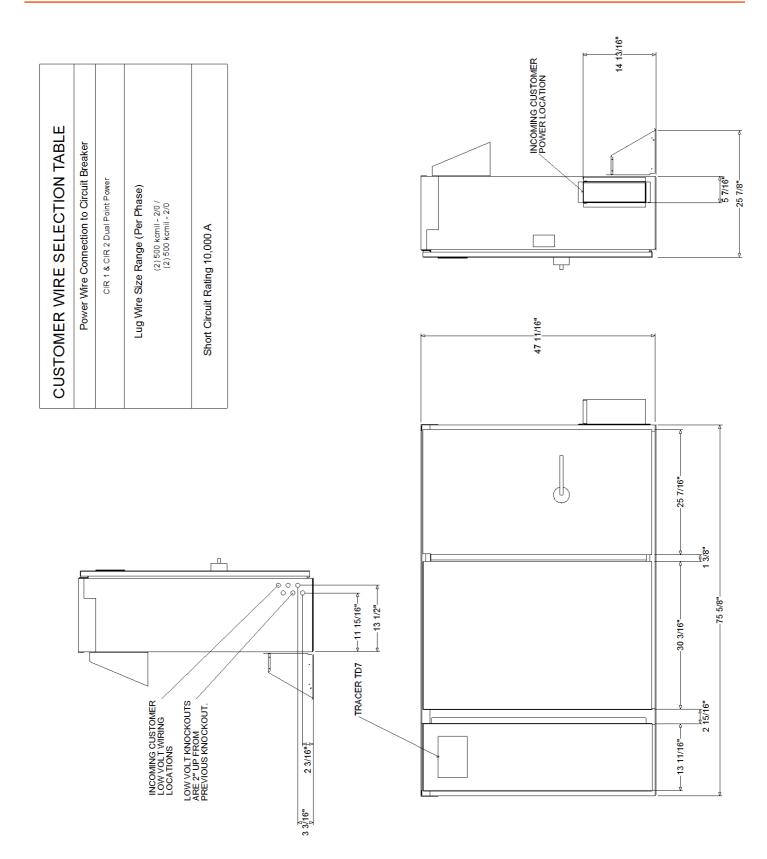


RIGHT SIDE

NOTE: UNIT PICTURED IS A REPRESENTATION OF THE ENTIRE PRODUCT AND MAY NOT SHOW ACTUAL UNIT SIZEOR OPTIONS SELECTED. HOWEVER, CENTER OF GRANITY DIMENSIONS DO REPRESENT UNIT AND OPTIONS SELECTED.

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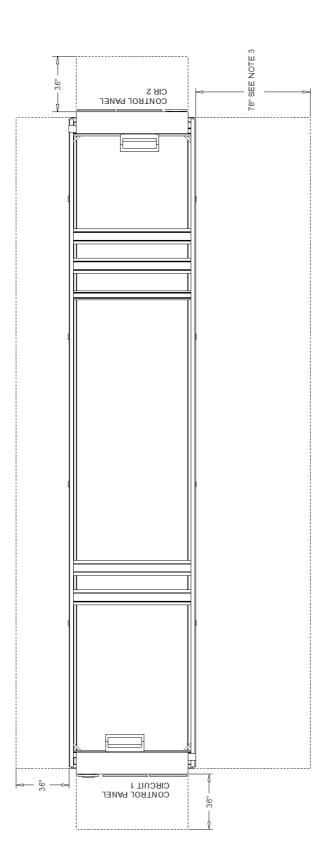






UNIT CLEARANCE

NO OBSTRUCTIONS ABOVE UNIT



1. ATELY.

1. ANTENANCE, ACCESS PANEL AND AIRFLOW.

NO OBSTRUCTIONS ABOVE UNIT.

2. FOR OBSTRUCTIONS OR MULTIPLE UNITS,

REFER TO THE CLOSE SPACING BULLETIN.

3. CLEARANCE OF 78" ON THE SIDE OF THE UNIT

IS REQUIRED FOR COIL REPLACEMENT. IF SUFFICIENT SIDE

CLEARANCE IS NOT POSSIBLE, COIL MUST BE REPLACED

FROM TOP OF UNIT.



MOUNTING LOCATIONS AND POINT LOAD WEIGHTS

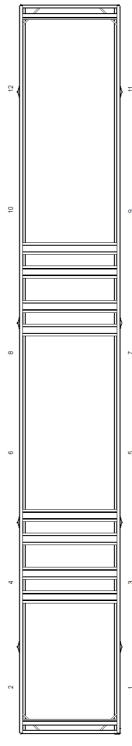
POINT 12 ₹ ₹ Ž POINT FNIO ₹ Z **₹** RDP-4 CHARCOAL 4000.0 lb 2866.0 lb POINT 10 RDP-4 LIME 3000.0 lb 1945.0 lb PO 6 3000.0 lb 2169.0 lb Р В В RDP-4 LIME 3000.0 lb 1963.0 lb POINT 3000.0 lb 2198.0 lb POINT 6 RDP-4 LIME 3000:0 lb 1992.0 lb POINT 5 3000.0 lb 2217.0 lb POINT 4 3000.0 lb 2012.0 lb POINT 8 3000:0 lb 2237.0 lb POINT 2 RDP-4 LIME 3000.0 lb 2031.0 lb PONT F TISOLATOR SELECTION MAX LOAD LOAD

TOTAL OPERATING WEIGHT 22,139 Ib INDIVIDUAL WEIGHTS DO NOT ADD UP TO TOTAL WEIGHT. WEIGHT TOLERANCE +/- 10%

WEIGHT I OLEKANCE +/- 10%
MOUNTING HOLE DIAMETER 9/16"

DIAGRAM IS A GENERIC REPRESENTATION FOR ALL UNITS, IT MAY NOT REPRESENT SIZE OF UNIT SELECTED.

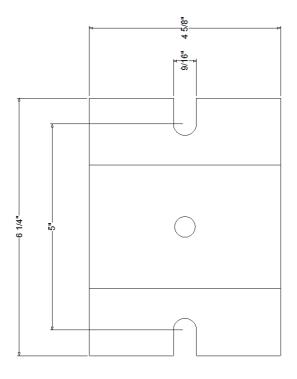
CONTROL PANEL CIR 2

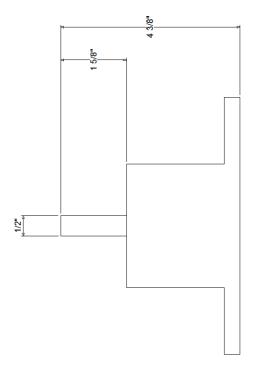


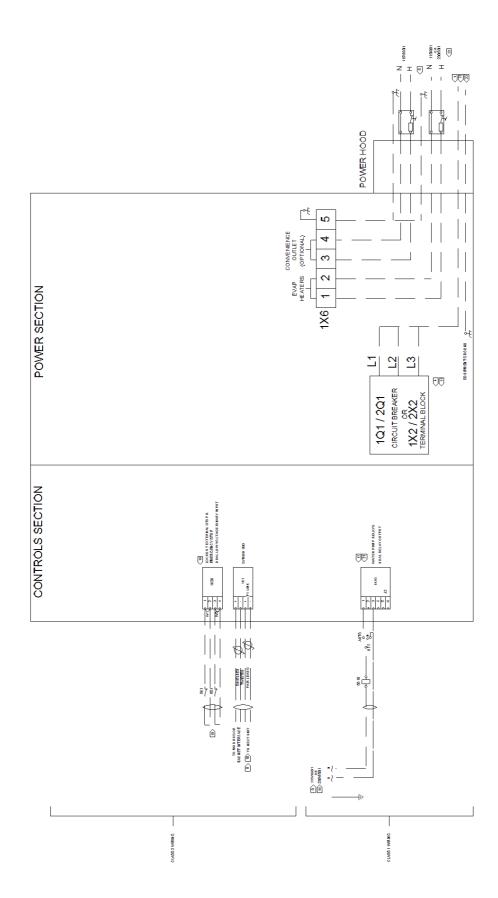
CONTROL PANEL CIRCUIT 1



NEOPRENE ISOLATOR DIMENSIONS









GENERAL NOTES

- 1. CAUTION-DO NOT ENERGIZE THE UNIT UNTIL CHECK OUT AND STARTUP PROCEDURES HAVE BEEN COMPLETED.
- 2. ALL MOTORS ARE PROTECTED FROM PRIMARY SINGLE PHASE FAILURES
- 3. CAUTION-TRANE PUMP CONTROL MUST BE USED TO PROVIDE PUMP CONTROL EVAPORATOR CHILLED WATER PUMP MUST BE CONTROLLED BY THE CHILLER OUTPUT. FAILURE TO COMPLY WITH THIS REQUIREMENT MAY RESULT IN DAMAGE TO THE UNIT.
- 4 FOR DUAL POINT POWER OPTION ON 280T-500T UNITS FIELD CONNECTIONS ARE MADE TO 1Q1/1X2 ON PANEL 1 AND 2Q1/2X2 IN PANEL 2. FOR SINGLE POINT POWER OPTION ON 280T-500T UNITS FIELD CONNECTIONS ARE MADE TO 6X11 OR 6Q12 IN SINGLE POINT POWER BOX

WIRING REQUIREMENTS

- 5. RECOMMENDED FIELD WIRING CONNECTIONS ARE SHOWN BY DOTTED LINES
- 6 POWER FOR THE EVAPORATOR HEATER AND/OR OPTIONAL CONVENIENCE OUTLET IS SUPPLIED BY A CUSTOMER SUPPLIED POWER SUPPLY. MAX FUSE SIZE IS 304 WHEN HEATER POWER DRAW IS 2440VA. MAX FUSE FOR OPTIONAL CONVENIENCE OULTET IS 15 AMPS
 - 7. DO NOT RUN LOW VOLTAGE CONTROL WIRING (30 VOLTS OR LESS) IN CONDUIT WITH 110 VOLT OR HIGHER WIRING. DO NOT EXCEED THE FOLLOWING MAXIMUM RUN LENGTHS FOR A GIVEN SIZE: 14AWG, 5000FT; 16AWG, 2000FT; 18AWG, 1000FT.
- (8) SHIELDED TWISTED PAIR LEADS ARE REQUIRED FOR CONNECTIONS TO THE COMMUNICATIONS INTERFACE MODULE (1K1 AND 1K2). THE SHIELD SHOULD BE GROUNDED AT THE RTAF CONTROL PANEL END.
- © CUSTOMER SUPPLIED POWER 115/60/1PH, 220/60/1PH OR 230/50/1PH TO POWER RELAYS.

 MAX FUSE IS 20 AMPS. GROUND ALL CUSTOMER SUPPLIED POWER SUPPLIES AS REQUIRED BY APPLICABLE CODES, GREEN GROUND SCREWS ARE PROVIDED UN UNIT CONTROL PANEL
- (10) WIRED TO NEXT UNIT .22 AWG SHIELDED COMMUNICATION WIRE EQUIVALENT TO HELIX LF22P0014216 RECOMMENDED. THE SUM TOTAL OF ALL INTERCONNECTED CABLE SEGMENTS NOT TO EXCEED 4500FT. CONNECTION TOPOLOGY SHOULD BE DAISY CHAIN. REFER TO BUILDING AUTOMATION SYSTEM (BAS) COMMUNICATION INSTALLATION LITERATURE FOR END OF LINE TERMINATION RESISTOR REQUIREMENTS.
- 411 ALL UNIT POWER WIRING MUST BE 600 VOLT COPPER CONDUCTORS ONLY AND HAVE A MINIMUM TEMPERATURE INSULATION RATING OF 90 DEGREE C. REFER TO UNIT NAMEPLATE FOR MINIMUM CIRCUIT AMPACITY AND MAXIMUM OVERCURRENT PROTECTION DEVICE. PROVIDE AN EQUIPMENT GROUND IN ACCORDANCE WITH APPLICABLE ELECTRIC CODES. REFER TO WIRERANGE TABLE FOR LUG SIZES.
- 12. ALL FIELD WIRING MUST BE IN ACCORDANCE WITH NATIONAL ELECTRIC CODE AND LOCAL REQUIREMENTS.

CONTACT RATINGS AND REQUIREMENTS

- 46 ALL CUSTOMER CONTROL CIRCUIT WIRING MUST BE COPPER CONDUCTORS ONLY AND HAVE A MINIMUM INSULATION RATING OF 300 VOLTS. EXCEPT AS NOTED. ALL CUSTOMER WIRING CONNECTIONS ARE MADE TO CIRCUIT BOARD MOUNTED BOX LUGS WITH A WIRE RANGE OF 14 TO 18 AWG OR DIN RAIL MOUNTED SPRING FORCE TERMINALS
- 47 UNIT PROVIDED DRY CONTACTS FOR THE CONDENESR/CHILLED WATER PUMP CONTROL RELAYS ARE RATED FOR 7.2 AWPS RESISTIVE, 2.88 AMPS PILOT DUTY OR 1/3HP, 7.2 FLA AT 120 VOLTS 60HZ. CONTACTS ARE RATED FOR 5 AMPS GNERAL PURPOSE DUTY 240 VOLTS
- < 18 CUSTOMER SUPPLIED CONTACTS FOR ALL LOW VOLTAGE CONNECTIONS MUST BE COMPATIBLE WITH DRY CIRCUIT 24 VOLTS.</p> DC FOR A 12mA RESISTIVE LOAD, SILVER OR GOLD PLATED CONTACTS RECOMMENDED
- THE CONTACTS FOR AUTO STOP AND EMERGENCY STOP SWITCHES ARE JUMPERED AT THE FACTORY BY JUMPERS 1W1 & 1W2 **19** TO ENABLE UNIT OPERATION. IF REMOTE CONTROL IS DESIRED. REMOVE THE JUMPERS AND CONNECT TO THE DESIRED CONTROL CIRCUIT
- SOLID OVALS REPRESENT MAX NUMBER OF CONDUITS AND/OR CABLE GLANDS USED
- 21 FIELD WIRING REQUIRED ONLY WITH FIELD INSTALLED PUMP OPTION
- 400V, 50 HZ UNITS WILL BE FACTORY WIRED TO UTILIZA 230V ACROSS THE EVAP HEATERS.
- (23) FIELD WIRING TO 1Q1/2Q1/1X1/2X1 ONLY NEEDED ON DUAL POINT POWER UNITS.

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Foundation

Provide rigid, non-warping mounting pads or a concrete foundation of sufficient strength and mass to support the applicable operating weight (i.e. including completed piping, and full operating charges of refrigerant, oil and water). The expectation of Trane equipment is that piping is fully supported by an independent structure/system, without being connected to the waterbox. Once in place, the unit must be level within 1/2" across the length and width of the unit. The Trane Company is not responsible for equipment problems resulting from an improperly designed or constructed foundation.

Center of Gravity

Different unit configurations and options may cause a variation in the center of gravity from what is listed in the submittal. Refer to the Installation, Operating and Maintenance manual for specific lifting instructions.

General

Units are leak and pressure tested at 385 psig (2655 kPa) high side, 220 psig (1517 kPa) low side, then evacuated and charged.

Unit panels, structural elements and control boxes are constructed of galvanized steel and mounted on a bolted galvanized steel base. Unit panels, control boxes and the structural base are finished with a baked on powder paint.

Anytime water only is present in the evaporator, the Trane Symbio(TM) 800 controller must have flow control of the chilled water system. Flow control can be done either directly or through an input to a building automation system to conduct an action resulting in minimum flow through the chiller evaporator barrel to avoid potentially catastrophic damage to the evaporator due to freezing. If the system has sufficient glycol to protect down to the lowest expected ambient, flow control is optional.

A control power transformer shall be factory-installed and factory-wired to provide unit control power.

Chiller is built and certified to UL2014 US and Canadian safety standard.

Power Requirements

Unit is provided with dual--point electrical unit power connection. Standard power connection includes main three phase power to the compressors, condenser fans and control power transformer.

Note: A separate field supplied low voltage power source is required to power the evaporator freeze protection.

Factory Refrigerant Charge (R-513A)

Packaged units ship with a full operating charge of oil and R-513A refrigerant.

Evaporator

The evaporator is a tube-in-shell heat exchanger design with internally and externally finned copper tubes roller expanded into the tube sheets. All tubes can be individually replaced. The evaporator is designed, tested and stamped in accordance with ASME Pressure Vessel Code Section VIII for a refrigerant side working pressure of 200 psig (1379 kPa). The evaporator is designed for a water side working pressure of 150 psig (1034 kPa). Each shell includes a vent, a drain, and fittings for temperature control sensors.

Evaporator water connections are grooved pipe.

Heaters, with thermostat, are provided to help protect the evaporator from freezing at ambient temperatures down to -20 F (-29 C), depending on application.

Note: A separate field supplied low voltage power source is required to power the evaporator freeze protection.

Evaporator is insulated with UV resistant 0.75 inch Armaflex II or equal insulation (K=0.28). Insulation also covers the liquid and suction line and evaporator heads.

Operating Temperature

Unit is designed for operation in standard leaving evaporator temperature (equal to or greater than 40.0 F).

Pressure Vessel Code

Chiller complies with ASME Pressure Vessel Code Section VIII. ASME nameplates are attached to applicable pressure vessels, including oil separators.

Condenser and Fans

Air-cooled microchannel condenser coils use all Long Life Alloy aluminum brazed fin construction. The condenser coil will have an integral subcooling circuit. The maximum allowable working pressure of the condenser is 350 psig. Condensers are factory proof and leak tested at 525 psig. Coils can be cleaned with high pressure water.

Direct-drive, vertical-discharge condenser fans are used. The condenser fan motors are permanent magnet motors with integrated drive to provide variable speed fan control for all fans. Units are equipped with EC condenser fan motors with permanently lubricated ball bearings and internal overload and over-current protection. Fans are insulation IP54 compliant.

Low Ambient Operation

Low ambient units will start and operate between -4°F to 115°F (-20°C to 46°C) ambient temperatures.

Standard Noise Sound Package

Unit will be built with low noise condenser fans.

Job Name: Lippert 2023

Prepared For:

Compressor and Lube Oil System

The rotary screw compressor is semi-hermetic, direct drive with capacity control via an adaptive frequency drive, rolling element bearings, differential refrigerant pressure oil pump and oil heater. For maximum efficiency units use both fixed speed and variable speed compressors staged in the same circuit. The motor is a suction gas cooled, hermetically sealed two pole squirrel cage induction motor.

Oil separation is provided to separate oil and refrigerant prior to entrance into condenser to preserve the integrity of heat transfer in the condenser. Oil filtration is provided internal to the compressor. Check valves in the compressor discharge and lube oil system are also provided.

Refrigeration Circuits

Each unit has two refrigerant circuits, with one or two rotary screw compressors per circuit. Each refrigerant circuit includes a compressor suction and discharge service valve, liquid line shutoff valve, removable core filter, liquid line sight glass with moisture indicator, charging port and an electronic expansion valve. Fully modulating compressors and electronic expansion valves provide variable capacity modulation over the entire operating range.

Adaptive Frequency Drive Compressor Starter

Trane's Adaptive Frequency Drive (AFD) technology is specifically designed for Trane air-cooled chillers. The AFD incorporates the Trane communication protocol enabling seamless integration with the unit controller. The AFD data such as drive status, temperature modes, and diagnostic information are accessible to the unit controller and through the Tracer TU service tool.

The AFD contains technology that enables operation on various power systems including alternative energy sources. AFD will protect itself and the compressor motor from over current, low or high line voltage, phase loss, incoming phase imbalance, and over temperature due to loss of panel ventilation.

The AFD incorporates improved serviceability and troubleshooting tools. All AFD control circuits are powered with class 2 low voltage.

Drive Cooling

The drive is air-cooled with a ventilation fan in the panel.

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Unit Controls

All unit controls are housed in an outdoor rated weather tight enclosure per UL2014 with removable plates to allow for customer connection of power wiring and remote interlocks. All controls, including sensors, are factory mounted and tested prior to shipment.

Microcomputer controls provide all control functions including startup and shut down, leaving chilled water temperature control, evaporator flow proving, compressor staging and speed control, electronic expansion valve modulation, condenser fan sequencing and speed control, anti-recycle logic, automatic lead/lag compressor starting, load limiting and chilled water pump control.

The UC-800 unit control module with Rapid Restart (TM), utilizing Adaptive Control (TM) microprocessor, automatically takes action to avoid unit shutdown due to abnormal operating conditions associated with low refrigerant pressure, high condensing pressure and motor current overload. Should the abnormal operating condition continue until a protective limit is violated, the unitl will be shut down.

Unit protective functions of the UC-800 include: low evaporator refrigerant pressure, high condenser refrigerant pressure, low oil flow, critical sensor or detection circuit faults, current overload, high compressor discharge temperature, communications lost between modules, electrical distribution faults, phase loss, phase imbalance, phase reversal, external and emergency stop, momentary power loss, under/over voltage, and loss of evaporator water flow.

Unit Display

A full color TD-7 AdaptiView touch screen display indicates all important unit and circuit parameters, in logical groupings on various screens. The parameters including chilled water set point, leaving chilled water temperature, demand limit set point, evaporator and condenser refrigerant temperatures and pressures, compressor and fan speeds, and all pertinent electrical information. The display also provides on screen trending graphs of predefined parameters as well as customizable trend graphs based on user defined parameters from a list of all available parameters. The display also provides indication of the chiller and circuits top level operating modes with detailed sub-mode reports available with a single key press, as well as diagnostics annunciation and date and time stamped diagnostic history. The standard color display is fully outdoor rated, and can be viewed in full daylight without opening any control panel doors.

The display is outdoor capable including an UV resistant touchscreen with an operating range between -40.0°F to 158.2°F operating temperature.

Chilled Water Reset

This provides the control logic and factory installed sensors to reset leaving chilled water temperature. The set point can be reset based on ambient temperature or return evaporator water temperature.

Factory Mounted Flow Proving

The factory installed evaporator water flow switch is provided with the control logic and relays to turn the chilled water flow on and off as the chiller requires for operation and protection. The flow switch installed on this chiller is designed for use with glycol in the evaporator with a set point of 45 cm/s.

Circuit Breaker

A molded case circuit breaker (UL approved) is available. The circuit breaker can also be used to disconnect the chiller from main power with a through the door handle and comes wired from the factory with terminal block power connections. The external operator handle is lockable.

Short Circuit Current Rating (SCCR)

A short circuit current rating offers a measure of safety for what the starter panel enclosure is able to withstand in the event of an explosion caused by a short circuit.

BACnet (BCI-C) Communication Interface

Bacnet interface allows the user to easily interface with using BACnet MS/TP via a single twisted-pair wiring to a factory-installed and tested communication board.

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Convenience Outlet

Provides a 15 amp, 115 volt (60 Hz) convenience outlet on the unit.

Note: An additional field supplied power connection must be provided to power the convenience outlet.

Elastomeric Isolators

Isolators provide isolation between chiller and structure to help eliminate vibration transmission. Elastomeric isolators are more effective and recommended over spring isolators.